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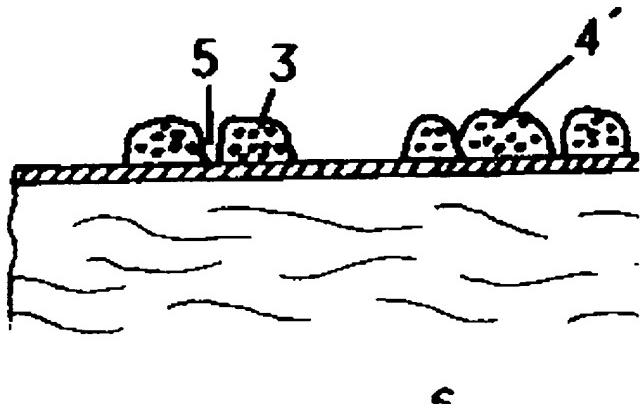
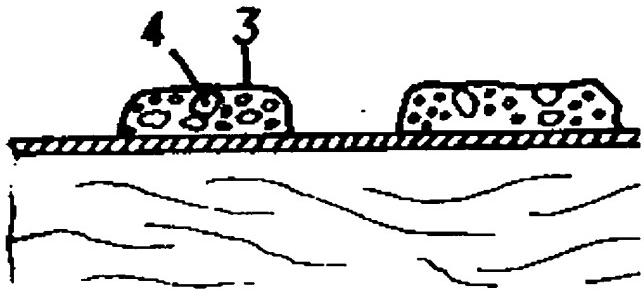
(74) Representative:

**(54) DECORATIVE
MATERIAL AND
PREPARATION THEREOF**

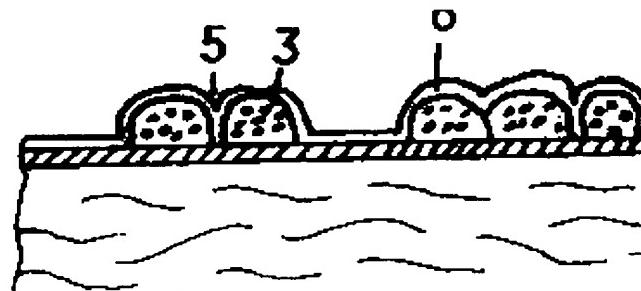
(57) Abstract:

PURPOSE: To obtain a three-dimensional decorative material with a concavo-convex pattern on its surface with ease by forming a concavo-convex pattern and later destroying a part of bubbles mixed in the ink used in the pattern.

CONSTITUTION: Groundwork processing 2 is applied, if required, to the surface of a substrate 1 and then on the surface a pattern is formed by printing ink 3 in which bubbles 4 are mixed. And, before the pattern is dried, a part of bubbles 4 in the printing ink 3 is destroyed by blowing air or the like against the surface thereof and a concave-convex pattern is formed and dried in such a way that an irregular concave pattern and



bubbles in convex parts are left. After that, on the entire surface (semi-transparent coating 6 such as acrylurethan resin is coated by using a flow coater or the like and dried, thus an intended decorative material being obtained.



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